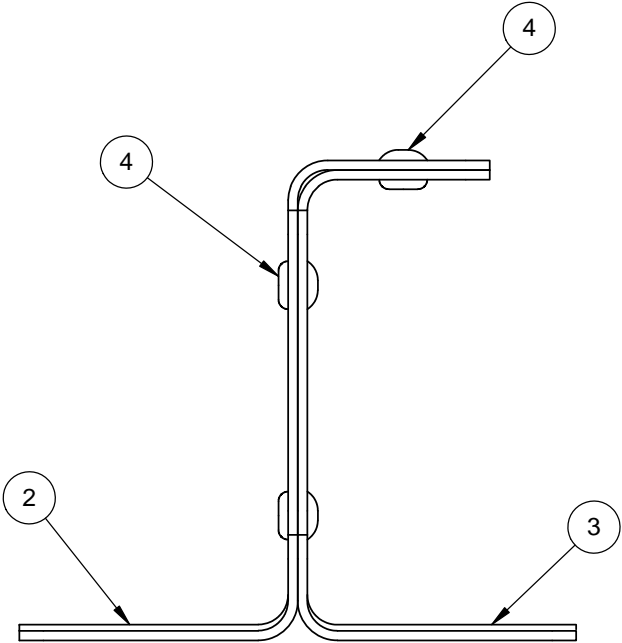
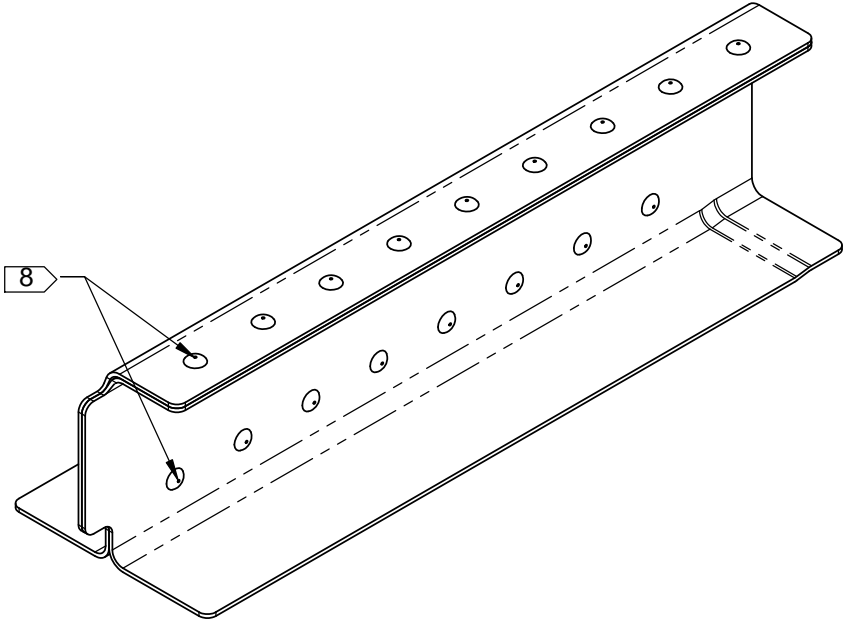



ITEM NO.	QTY. -042	PART NUMBER	DESCRIPTION
1	X	D4791-042	AFT C-CHANNEL ASSEMBLY
2	1	D4791-2	AFT C-CHANNEL
3	1	D4791-4	AFT C-CHANNEL
4	25	MS20470AD4-4	RIVET



D4791-042 AFT C-CHANNEL ASSEMBLY

PRELIMINARY ISSUE

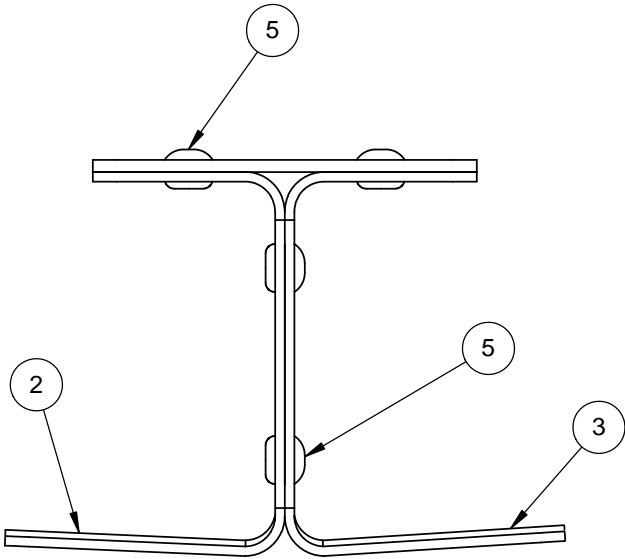
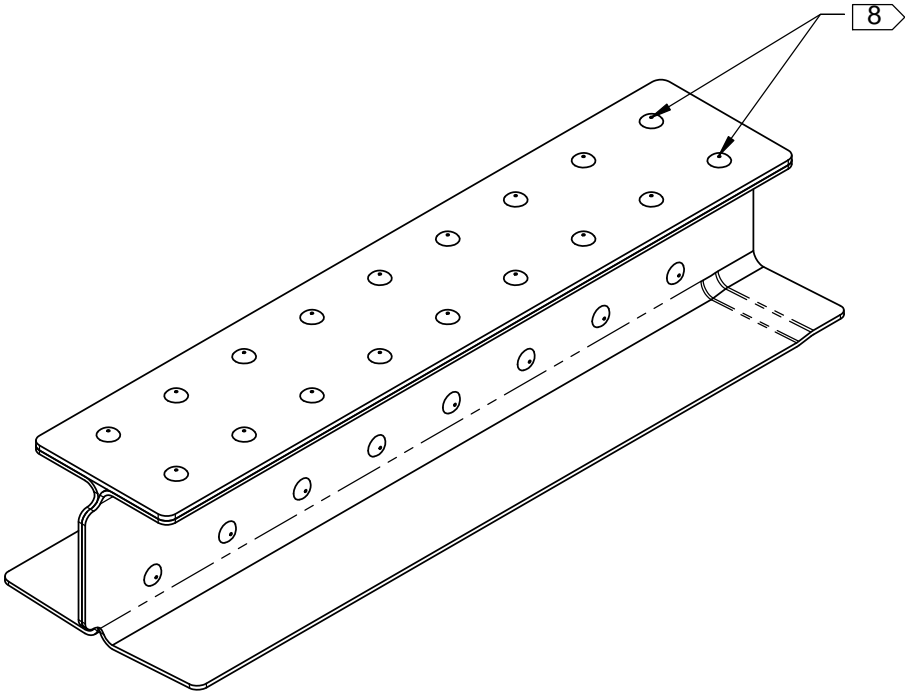
 13.03.02

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.45 lbs
- 8) \varnothing 0.129 OPEN UP & TRANSFER FROM D4791-2 TO D4791-4 PRIOR INSTALL RIVETS

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED		DRAWING NO. REV. PA1
MFG. APPR.		D4791 SHEET 2 OF 11
APPROVED		TITLE SCALE
DE APPR.		AFT C-CHANNEL ASSEMBLY NTS
DATE	13.03.02	<small>COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>

ITEM NO.	QTY. -043	PART NUMBER	DESCRIPTION
1	X	D4791-043	AFT C-CHANNEL ASSEMBLY
2	1	D4791-5	AFT C-CHANNEL
3	1	D4791-6	AFT C-CHANNEL
4	1	D4791-7	FLANGE
5	34	MS20470AD4-4	RIVET



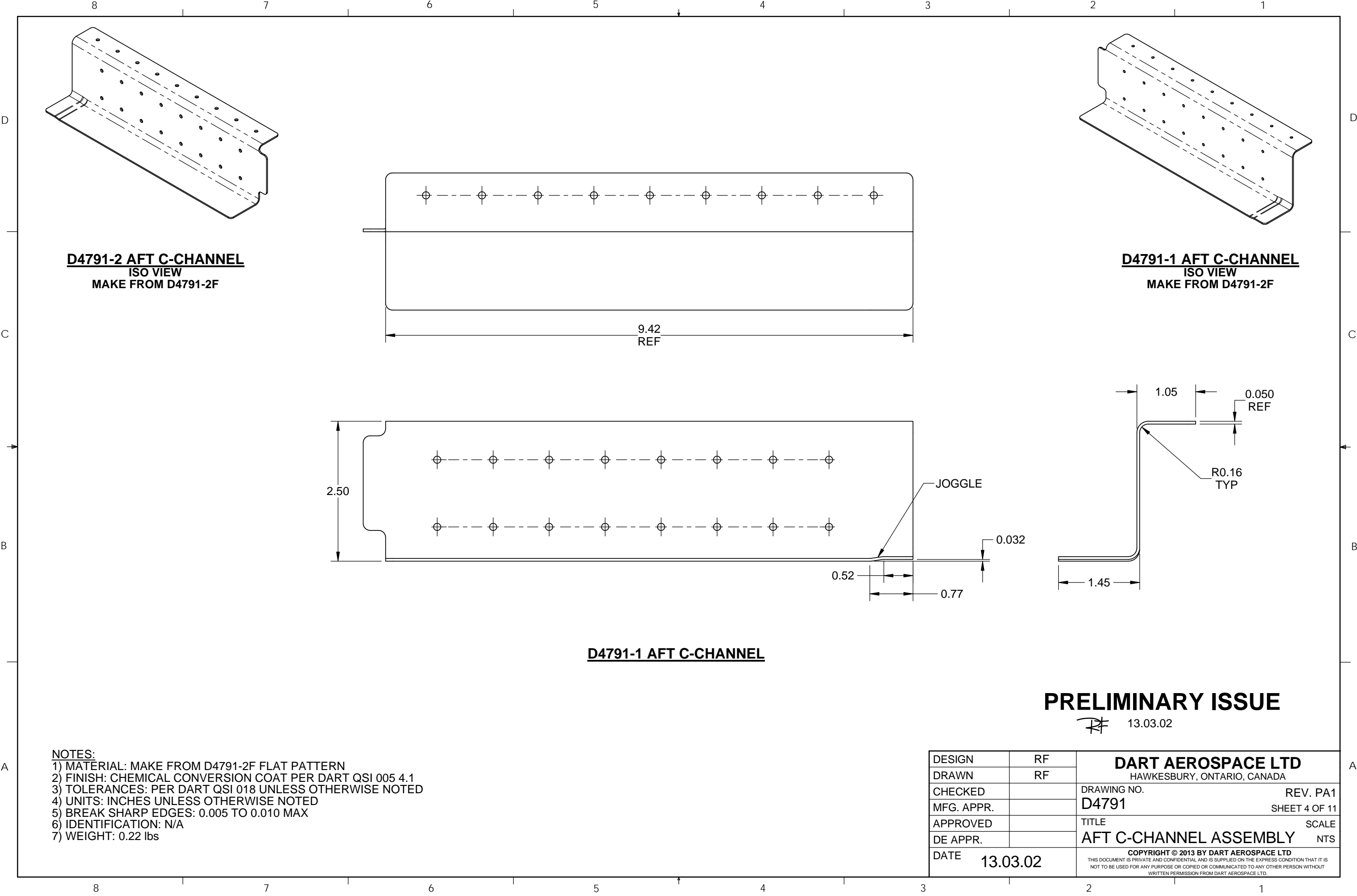
D4791-043 AFT C-CHANNEL ASSY

PRELIMINARY ISSUE

[Signature] 13.03.02

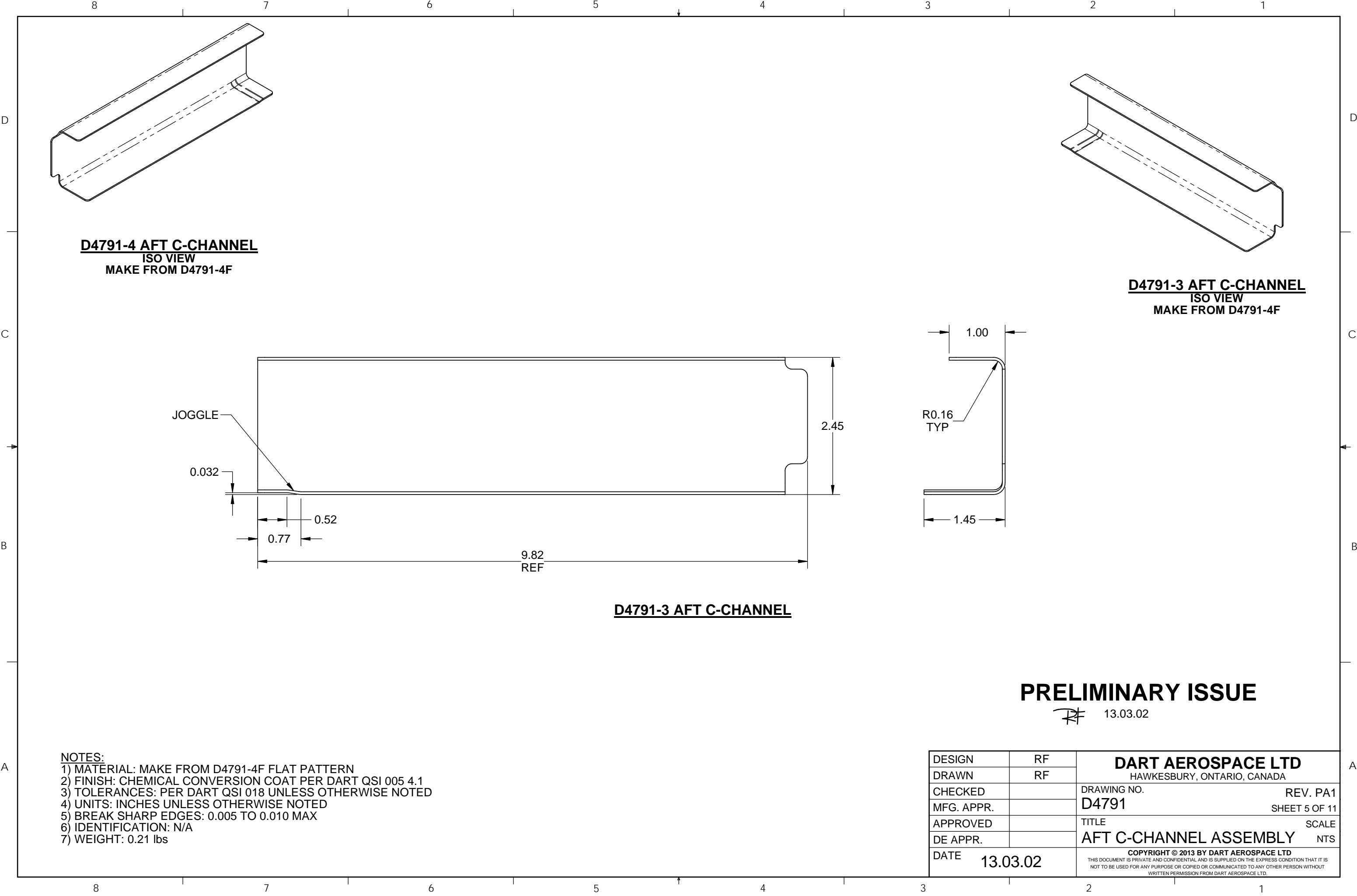
- NOTES:**
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.52 lbs
8) Ø0.129 OPEN UP & TRANSFER FROM D4791-7 TO D4791-5 & D4791-6 PRIOR INSTALL RIVETS

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED		DRAWING NO. D4791
MFG. APPR.		
APPROVED		TITLE AFT C-CHANNEL ASSEMBLY
DE APPR.		
DATE	13.03.02	<small>COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>



- NOTES:
- 1) MATERIAL: MAKE FROM D4791-2F FLAT PATTERN
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.22 lbs

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED		DRAWING NO. REV. PA1
MFG. APPR.		D4791 SHEET 4 OF 11
APPROVED		TITLE SCALE
DE APPR.		AFT C-CHANNEL ASSEMBLY NTS
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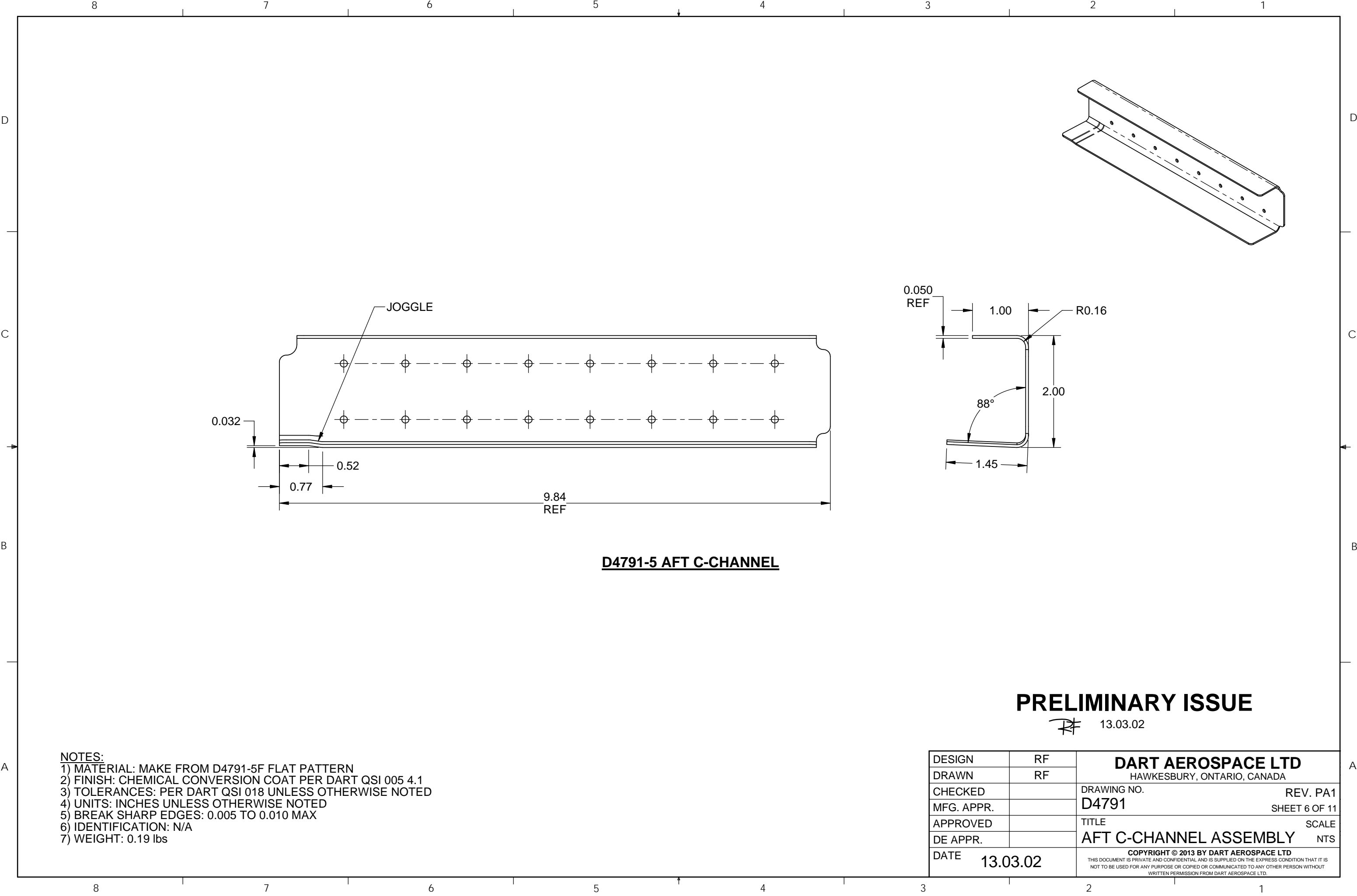


- NOTES:
- 1) MATERIAL: MAKE FROM D4791-4F FLAT PATTERN
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.21 lbs

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[Signature] 13.03.02

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. D4791	REV. PA1
MFG. APPR.			SHEET 5 OF 11
APPROVED		TITLE	SCALE
DE APPR.		AFT C-CHANNEL ASSEMBLY	NTS
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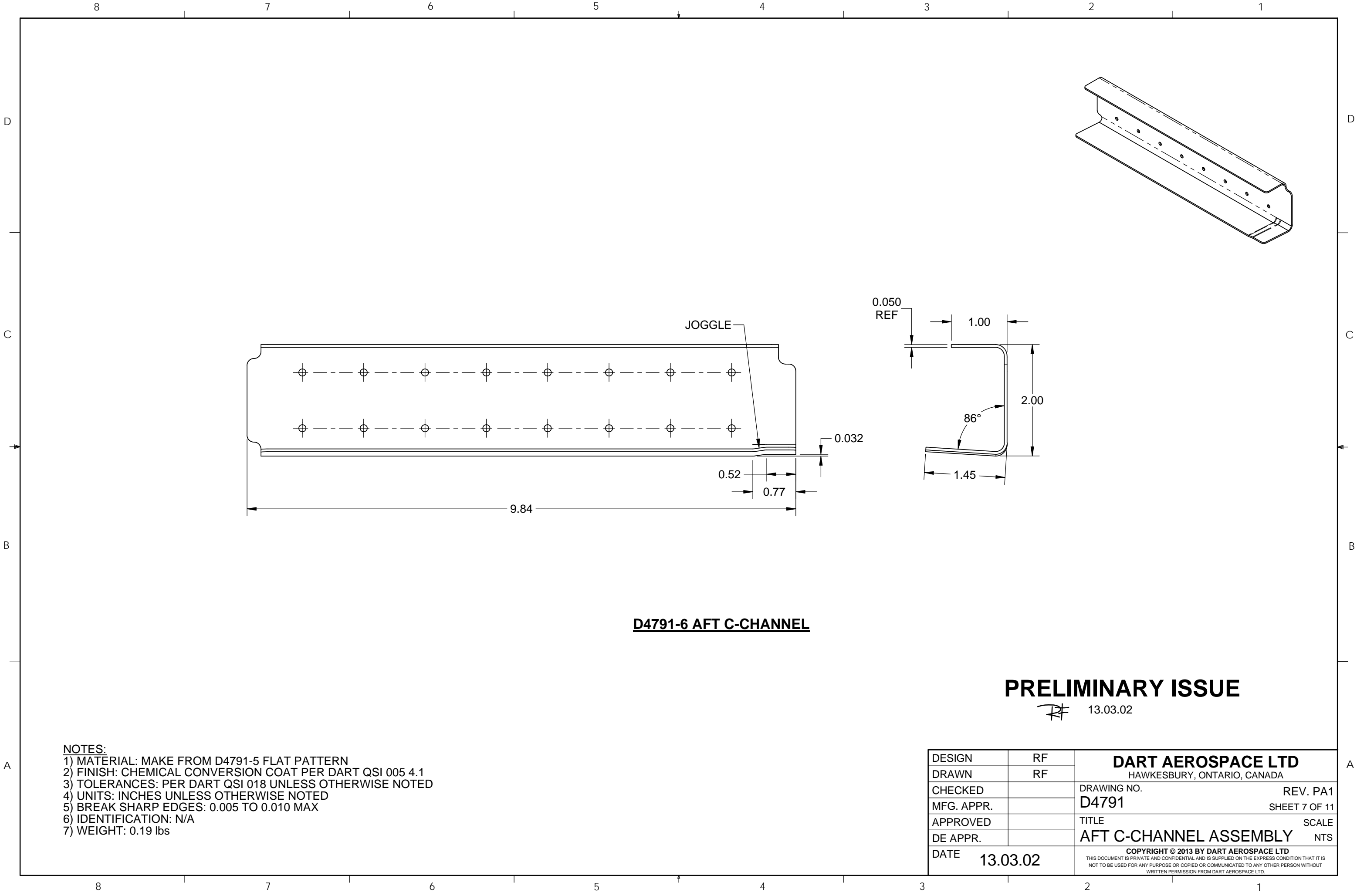
D4791-5 AFT C-CHANNEL

PRELIMINARY ISSUE

[Signature] 13.03.02

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. D4791	REV. PA1
MFG. APPR.			SHEET 6 OF 11
APPROVED		TITLE	SCALE
DE APPR.		AFT C-CHANNEL ASSEMBLY	NTS
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- NOTES:**
- 1) MATERIAL: MAKE FROM D4791-5F FLAT PATTERN
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.19 lbs



NOTES:
1) MATERIAL: MAKE FROM D4791-5 FLAT PATTERN
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.19 lbs

